

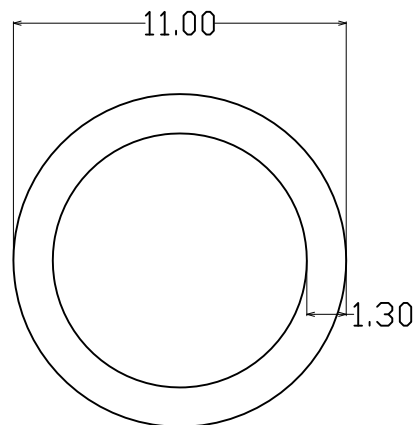


PT. ALUMINDO BERKAT SEJAHTERA
ALUMINIUM EXTRUSIONS

DRAWING NUMBER	SECTION NUMBER
REF. NO. :	
CUST. NO. :	
MATING WITH SECTION NO	



ACTUAL SIZE
SCALE 1:1



SCALE 4:1

TOLERANCE	
DIMENSION	TOLERANCE
> 0 - 3	±0.15
> 3 - 6	±0.18
> 6 - 12	±0.20
> 12 - 20	±0.23
> 20 - 25	±0.25
> 25 - 40	±0.31
> 40 - 50	±0.36
> 50 - 100	±0.61
> 100 - 150	±0.86
> 150 - 200	±1.12

REMOVE SHARP CORNERS WITH MAX. 0.40 RADIUS
ALL DIMENSION ARE IN MILIMETER
* DENOTE IMPORTANT DIMENSION
TOLERANCES ARE ACCORDING TO STANDARD UNLESS MENTIONED

CUSTOMER APPROVED
MARKETING APPROVED
OFFICE

SCALE	4:1	DATE	CUSTOMER		EXTRUDED PRODUCT			
DRAWN	FARAKH	11-Jun-21	CV. AUMERITA ANGGUN		<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
CHECKED					SOLID	HOLLOW	SEMI HOLLOW	SPECIAL
APPLICATION	-		TITLE		TYPE FIT			
CUSTOMER CODE			MATERIAL ALLOY		<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	
ESTIMATED CALCULATE			SURFACE FINISH		TIGHT LOOSE SNAP			
AREA	39.616	MM ²	LENGTH (M)		Ø BILLET	HOLE	EXT. RATIO	
WEIGHT	0.107	KG/M	FACTOR		4"	3		
TOTAL PERIMETER	60.947	MM	CCD					
REQUEST DATE			DIES SIZE : 160 X 100		BOLSTER : READY			
DELIVERY DATE								