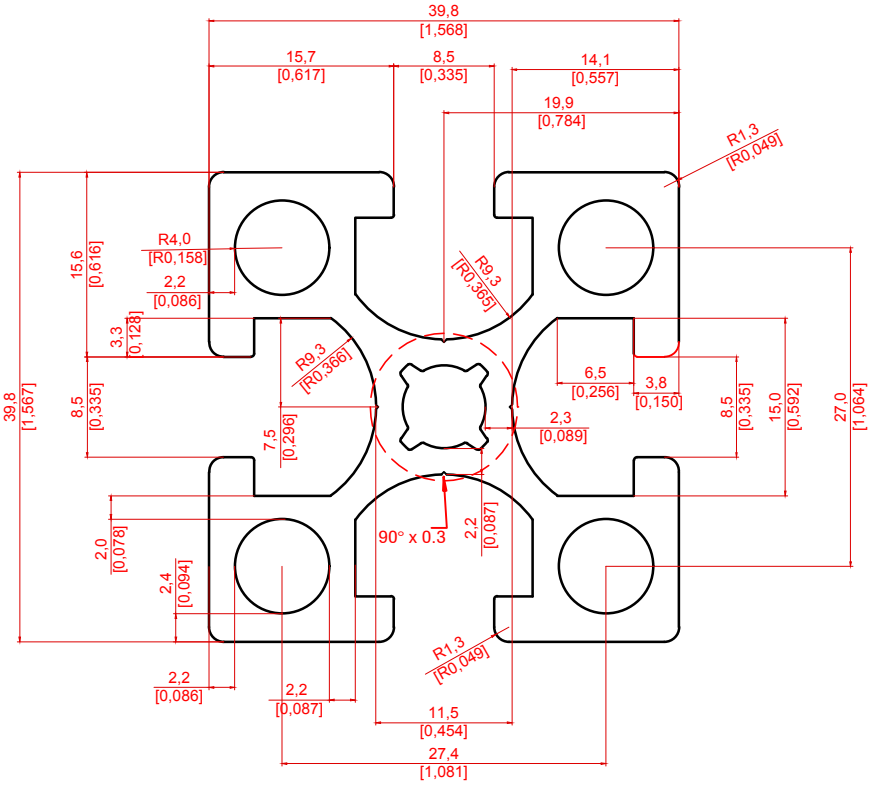
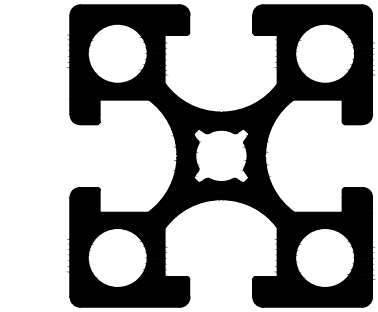
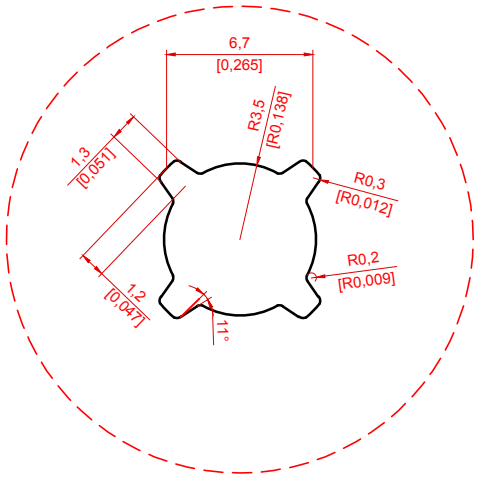
PT. ALUMINDO BERKAT SEJAHTERA
ALUMINIUM EXTRUSIONS

DRAWING NUMBER	SECTION NUMBER
REF. NO :	
CUST. NO.	
MATING WITH SECTION NO	





SCALE 1:1



TOLERANCE	
DIMENSION	TOLERANCE
> 0 - 3	± 0.15
> 3 - 6	± 0.18
> 6 - 12	± 0.20
> 12 - 20	± 0.23
> 20 - 25	± 0.25
> 25 - 40	± 0.31
> 40 - 50	± 0.36
> 50 - 100	± 0.61
> 100 - 150	± 0.86
> 150 - 200	± 1.12

REMOVE SHARP CORNERS WITH MAX. 0.40 RADIUS
ALL DIMENSION ARE IN MILIMETER
* DENOTE IMPORTANT DIMENSION
TOLERANCES ARE ACCORDING TO STANDARD UNLESS MENTIONED

CUSTOMER APPROVED
MARKETING APPROVED
OFFICE

SCALE	1:1	DATE	CUSTOMER		EXTRUDED PRODUCT			
DRAWN	Angga	30-11-2020			SOLID	SEMI HOLLOW	HOLLOW	SPECIAL
CHECKED								
APPLICATION			TITLE	EQUAL ANGLE	TYPE FIT	TIGHT	LOOSE	SNAP
CUST. CODE			MATERIAL ALLOY					
ESTIMATED CALCULATE			SURFACE FINISH		Ø BILLET	HOLE	EXT. RATIO	
AREA	650.42	MM²	LENGTH (M)		5"	1		
WEIGHT	1.762	KG/M	FACTOR					
TOTAL PERIMETER	427.99	MM						

REQUEST DATE	DIES SIZE :	BOLSTER :
DELIVERY DATE	180 X 140	READY