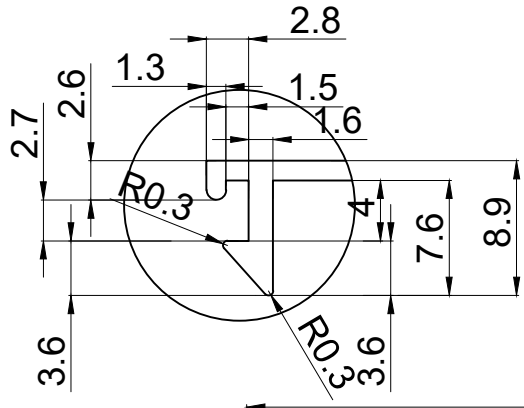
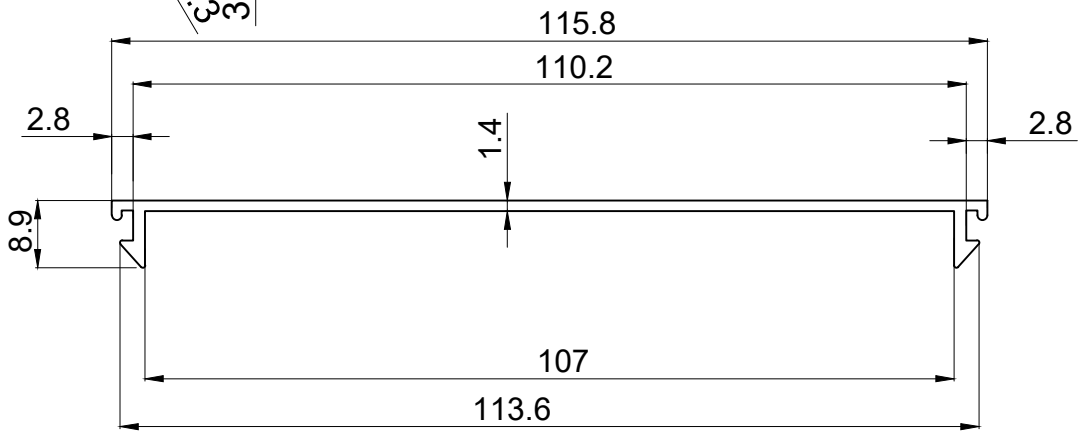
PT. ALUMINDO BERKAT SEJAHTERA
ALUMINIUM EXTRUSIONS

DRAWING NUMBER	SECTION NUMBER
REF. NO. : 260919-003	98310
CUST. NO. :	
MATING WITH SECTION NO	



ACTUAL SIZE
SCALE 1:1



TOLERANCE	
DIMENSION	TOLERANCE
> 0 - 3	± 0.15
> 3 - 6	± 0.18
> 6 - 12	± 0.20
> 12 - 20	± 0.23
> 20 - 25	± 0.25
> 25 - 40	± 0.31
> 40 - 50	± 0.36
> 50 - 100	± 0.61
> 100 - 150	± 0.86
> 150 - 200	± 1.12

±0.15

REMOVE SHARP CORNERS WITH MAX. 0.40 RADIUS
ALL DIMENSION ARE IN MILIMETER
* DENOTE IMPORTANT DIMENSION
TOLERANCES ARE ACCORDING TO STANDARD UNLESS MENTIONED

UNSPECIFIED THICKNESS = 1.40 mm

CUSTOMER APPROVED
MARKETING APPROVED
YUSAK

SCALE	1:1	DATE	CUSTOMER		EXTRUDED PRODUCT			
DRAWN	FAZAR	26-09-2019			SOLID	HOLLOW	SEMI HOLLOW	SPECIAL
CHECKED								
APPLICATION			TITLE	EQUAL ANGLE	TYPE FIT		TIGHT	LOOSE	SNAP
CUSTOMER CODE			MATERIAL ALLOY					
ESTIMATED CALCULATE			SURFACE FINISH		ØBILLET		HOLE	EXT. RATIO
AREA	191.603	MM²	LENGTH (M)					
WEIGHT	0.519	KG/M	FACTOR					
TOTAL PERIMETER	271.184	MM	CCD					

REQUEST DATE		DIES SIZE :	BOLSTER :
DELIVERY DATE			