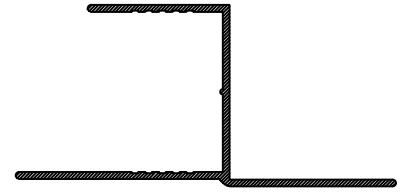


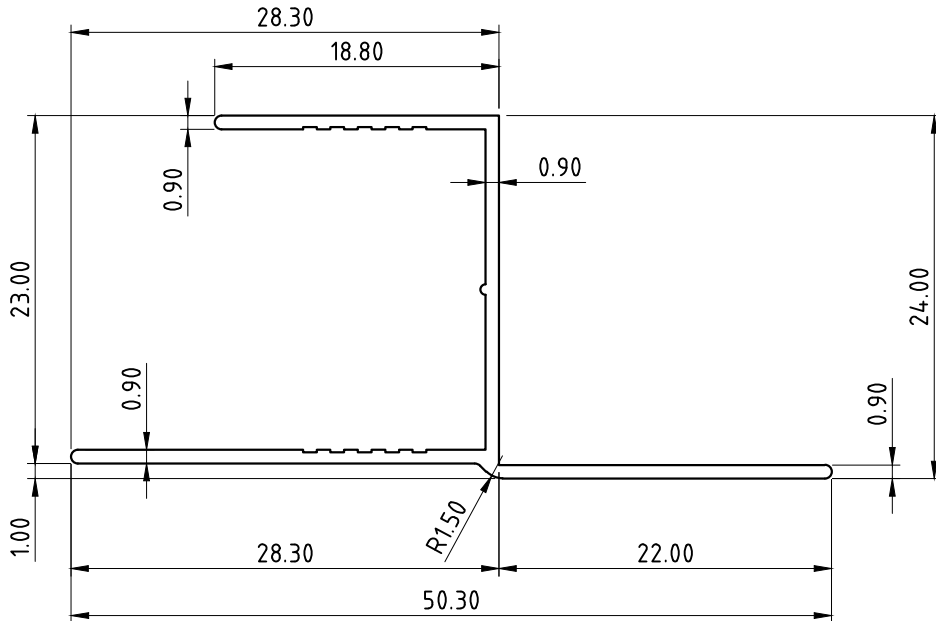


PT. ALUMINDO BERKAT SEJAHTERA
ALUMINIUM EXTRUSIONS

DRAWING NUMBER	SECTION NUMBER
REF. NO. :-	98223
CUST. NO. :	
MATING WITH SECTION NO	



ACTUAL SIZE
SCALE 1 : 1



SCALE 2 : 1

TOLERANCE	
DIMENSION	TOLERANCE
> 0 - 3	±0.15
> 3 - 6	±0.18
> 6 - 12	±0.20
> 12 - 20	±0.23
> 20 - 25	±0.25
> 25 - 40	±0.31
> 40 - 50	±0.36
> 50 - 100	±0.61
> 100 - 150	±0.86
> 150 - 200	±1.12

REMOVE SHARP CORNERS WITH MAX. 0.40 RADIUS
ALL DIMENSION ARE IN MILIMETER

* DENOTE IMPORTANT DIMENSION

TOLERANCES ARE ACCORDING TO STANDARD UNLESS MENTIONED

UNSPECIFIED THICKNESS 0.90^{±0.15} MM

CUSTOMER APPROVED

MARKETING APPROVED

OFFICE

SCALE	2:1~1:1	DATE	04-04-2023	CUSTOMER	ADP	EXTRUDED PRODUCT	<input checked="" type="checkbox"/> SOLID <input type="checkbox"/> HOLLOW <input type="checkbox"/> SEMI HOLLOW <input type="checkbox"/> SPECIAL
DRAWN	AMIN	CHECKED	ENDANG	APPROVED	MR ZHANG	TITLE	-
ESTIMATED CALCULATE				MATERIAL ALLOY	6063-T5	TYPE FIT	<input type="checkbox"/> TIGHT <input type="checkbox"/> LOOSE <input type="checkbox"/> SNAP
AREA	80.690	MM ²	LENGTH (M)	SURFACE FINISH	CA	Ø BILLET	5"
WEIGHT	0.220	KG/M	FACTOR			HOLE	2
TOTAL PERIMETER	185.969	MM	CCD		50.66	EXT. RATIO	
REQUEST DATE				DIES SIZE : 180 X 140	BOLSTER : READY		
DELIVERY DATE							