

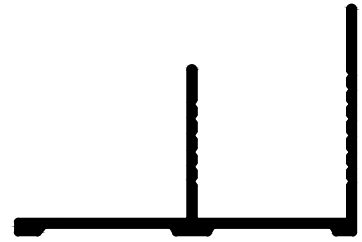
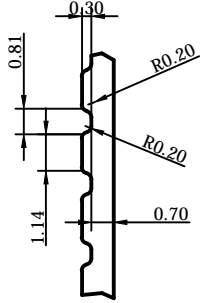


PT. ALUMINDO BERKAT SEJAHTERA
ALUMINIUM EXTRUSIONS

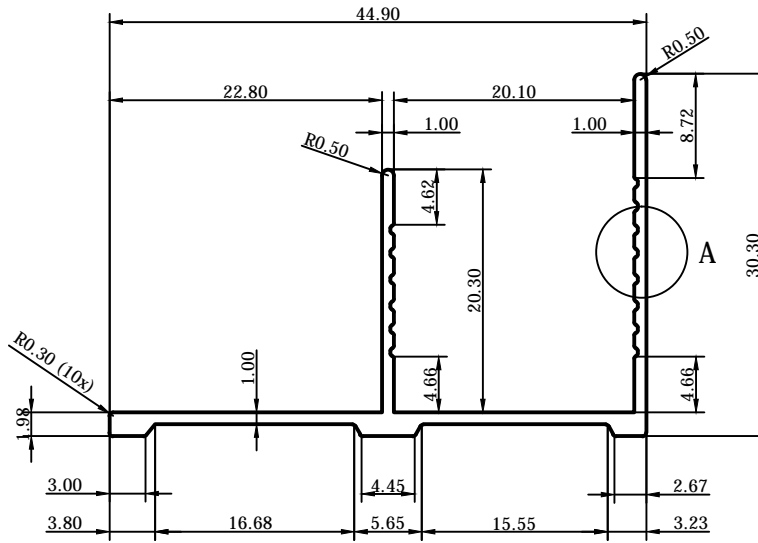
DRAWING NUMBER
REF. NO. : 26052018-001
CUST. NO. :
MATING WITH SECTION NO

SECTION NUMBER
98220

DETAIL A



ACTUAL SIZE



TOLERANCE	
DIMENSION	TOLERANCE
> 0 - 3	± 0.15
> 3 - 6	± 0.18
> 6 - 12	± 0.20
> 12 - 20	± 0.23
> 20 - 25	± 0.25
> 25 - 40	± 0.31
> 40 - 50	± 0.36
> 50 - 100	± 0.61
> 100 - 150	± 0.86
> 150 - 200	± 1.12

UNSPECIFIED THICKNESS = 1.00 mm ^{± 0.15}
FULL RADIUS = R

REMOVE SHARP CORNERS WITH MAX. 0.40 RADIUS
ALL DIMENSION ARE IN MILIMETER
* DENOTE IMPORTANT DIMENSION
TOLERANCES ARE ACCORDING TO STANDARD UNLESS MENTIONED

CUSTOMER APPROVED
MARKETING APPROVED

SCALE	1:1	DATE	CUSTOMER		EXTRUDED PRODUCT		
DRAWN	LAMBOK	26-05-2018			<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
CHECKED					SOLID HOLLOW SEMI HOLLOW SPECIAL		
APPROVED	ANDREW		TITLE	EQUAL ANGLE	TYPE FIT <input type="checkbox"/> <input type="checkbox"/> <input checked="" type="checkbox"/>		
ESTIMATED CALCULATE			MATERIAL ALLOY	6063-T5	TIGHT LOOSE SNAP		
AREA	101.661	MM ²	SURFACE FINISH		Ø BILLET	HOLE	EXT. RATIO
WEIGHT	0.276	KG/M	LENGTH (M)		5"	2	
TOTAL PERIMETER	195.698	MM	FACTOR				
OUT SIDE PERIMETER		MM	CCD				
REQUEST DATE			DIES SIZE :	180 x 120	BOLSTER : READY		
DELIVERY DATE							