

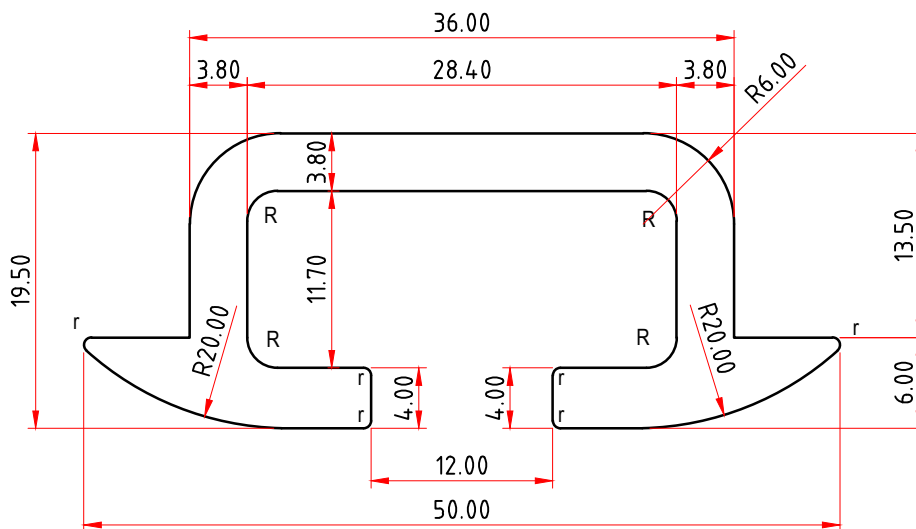


PT. ALUMINDO BERKAT SEJAHTERA
ALUMINIUM EXTRUSIONS

DRAWING NUMBER	SECTION NUMBER
REF. NO. :	97193
CUST. NO. : -	
MATING WITH SECTION NO	



ACTUAL SIZE
SCALE 1:1



SCALE 2:1

TOLERANCE	
DIMENSION	TOLERANCE
> 0 - 3	±0.15
> 3 - 6	±0.18
> 6 - 12	±0.20
> 12 - 20	±0.23
> 20 - 25	±0.25
> 25 - 40	±0.31
> 40 - 50	±0.36
> 50 - 100	±0.61
> 100 - 150	±0.86
> 150 - 200	±1.12

REMOVE SHARP CORNERS WITH MAX. 0.40 RADIUS
ALL DIMENSION ARE IN MILIMETER

* DENOTE IMPORTANT DIMENSION

TOLERANCES ARE ACCORDING TO STANDARD UNLESS MENTIONED

R : 2 mm Radius
r : 0.5 mm Radius

CUSTOMER APPROVED
MARKETING APPROVED
OFFICE

SCALE	2 : 1	DATE	CUSTOMER		EXTRUDED PRODUCT			
DRAWN	AMIN	3-Sep-21	UMUM		<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
CHECKED					SOLID HOLLOW SEMI HOLLOW SPECIAL			
APPLICATION			TITLE		TYPE FIT <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>			
ESTIMATED CALCULATE			MATERIAL ALLOY	6063-T5	TIGHT LOOSE SNAP			
			SURFACE FINISH	CA	Ø BILLET HOLE EXT. RATIO			
AREA	348.648	MM ²	LENGTH (M)		5"	1		
WEIGHT	0.952	KG/M	FACTOR					
TOTAL PERIMETER	185.390	MM	CCD					
REQUEST DATE			DIES SIZE : 180 X 120		BOLSTER : READY			
DELIVERY DATE								