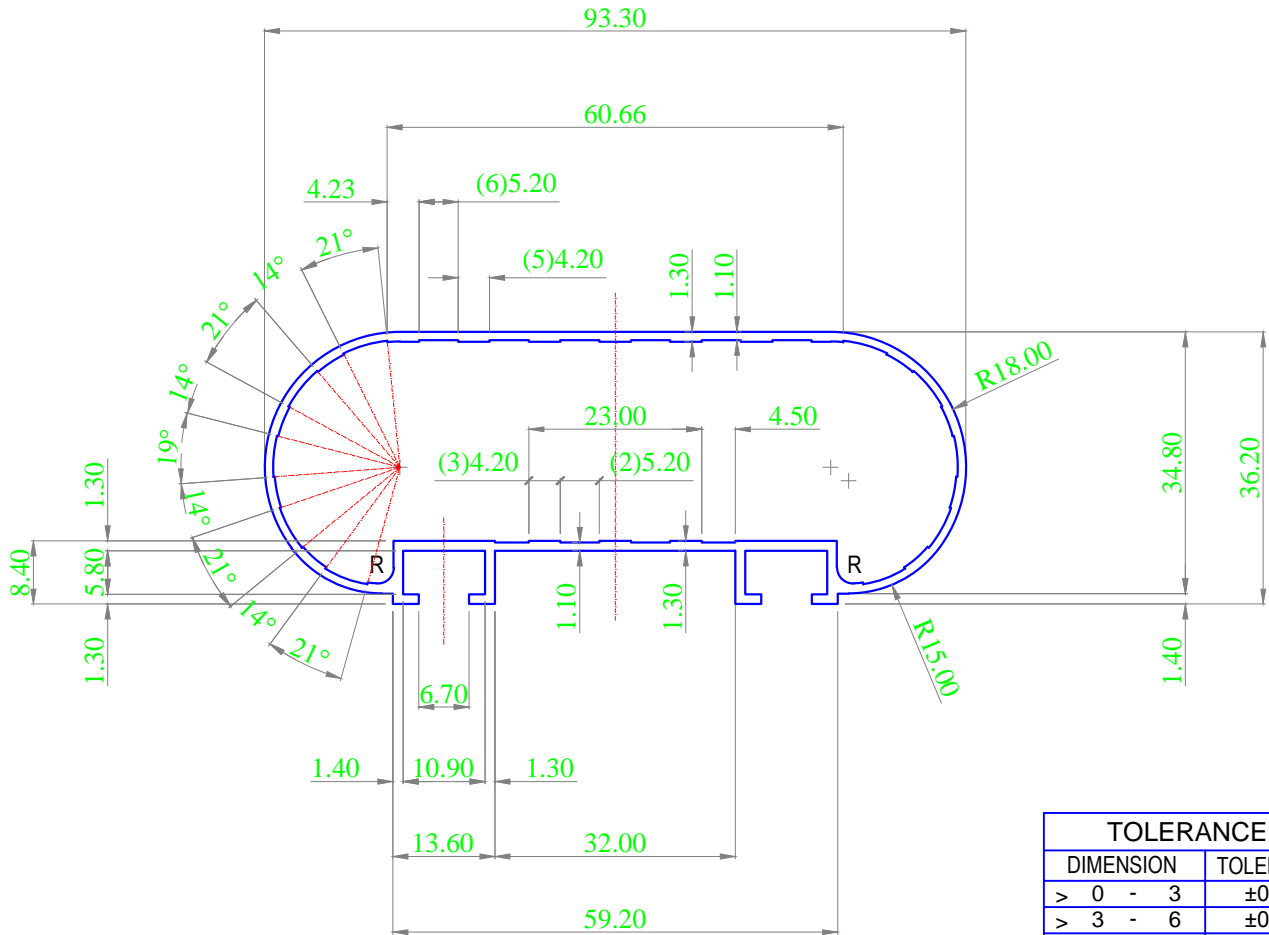




PT. ALUMINDO BERKAT SEJAHTERA
ALUMINIUM EXTRUSIONS

DRAWING NUMBER	SECTION NUMBER
REF. NO. : 201203-001	97005
CUST. NO. :	
MATING WITH SECTION NO :	



TOLERANCE	
DIMENSION	TOLERANCE
> 0 - 3	±0.15
> 3 - 6	±0.18
> 6 - 12	±0.20
> 12 - 20	±0.23
> 20 - 25	±0.25
> 25 - 40	±0.31
> 40 - 50	±0.36
> 50 - 100	±0.61
> 100 - 150	±0.86
> 150 - 200	±1.12

Sales Person : Mr. Edy
Remove sharp corners with max. 0.40 radius
All dimension area in millimeter
(#) Denote important dimension
Tolerances are according to standard unless mentioned

±0.15
Unspec wall thickness = 1.30
F = Full radius
C = Chamfer 3 x 45°
R = 2.00

CUSTOMER APPROVED

SCALE	1 : 1	DATE	CUSTOMER		EXTRUDED PRODUCT			
DRAWN	JIS	01-03-2012	...		<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
CHECKED :			TITLE		TYPE FIT			
APPROVED : A . SLAMET R			-		<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	
ESTIMATED CALCULATE			MATERIAL ALLOY	6063 - T5	TIGHT LOOSE SNAP			
AREA	317.804	MM ²	SURFACE FINISH		Ø BILLET	HOLE	EXT. RATIO	
WEIGHT	0.861	KG/M	LENGTH (M)		3.5"	-	-	
TOTAL PERIMETER	526.165	MM	FACTOR	564	5"	1	39	
OUT SIDE PERIMETER	289.13	MM	CCD,	93				

REQUEST DATE		NOTE :
DELIVERY DATE		