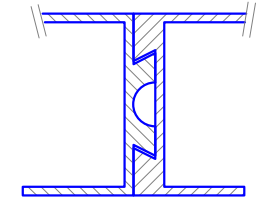


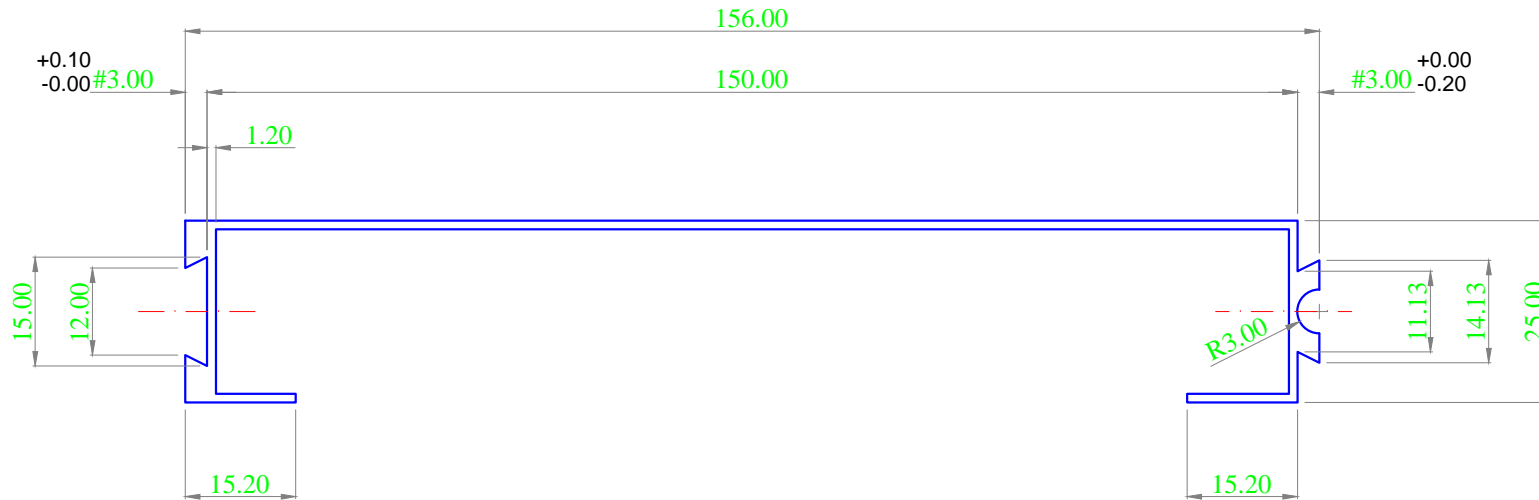


PT. ALUMINDO BERKAT SEJAHTERA
ALUMINIUM EXTRUSIONS

DRAWING NUMBER	SECTION NUMBER
REF. NO. : 201109-052	97001
CUST. NO. :	
MATING WITH SECTION NO : SELF	



MATING



TOLERANCE	
DIMENSION	TOLERANCE
> 0 - 3	±0.15
> 3 - 6	±0.18
> 6 - 12	±0.20
> 12 - 20	±0.23
> 20 - 25	±0.25
> 25 - 40	±0.31
> 40 - 50	±0.36
> 50 - 100	±0.61
> 100 - 150	±0.86
> 150 - 200	±1.12

CUSTOMER APPROVED

Remove sharp corners with max. 0.40 radius
All dimension area in millimeter
(#) Denote important dimension
Tolerances are according to standard unless mentioned

Unspecified thickness = ±0.15
F = Full radius
V = 0.30 Deep x 90°
r = ...

CHECKED :	CUSTOMER		TITLE	...	EXTRUDED PRODUCT			
APPROVED : A. SLAMET R			MATERIAL ALLOY	6063 - T5	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
			SURFACE FINISH		SOLID SEMI HOLLOW HOLLOW SPECIAL			
ESTIMATED CALCULATE	AREA	325.369	MM ²	LENGTH (M)	TYPE FIT <input type="checkbox"/> <input type="checkbox"/> <input checked="" type="checkbox"/>			
SCALE	1 : 1	WEIGHT	0.882	KG/M	FACTOR	519	TIGHT	LOOSE SNAP
DATE	22-09-2011	TOTAL PERIMETER	476.445	MM	CCD,	157	Ø BILLET	HOLE EXT. RATIO
DRAWN	JIS	OUT SIDE PERIMETER	-	MM		5"	1	40
REQUEST DATE		NOTE :						
DELIVERY DATE			---					