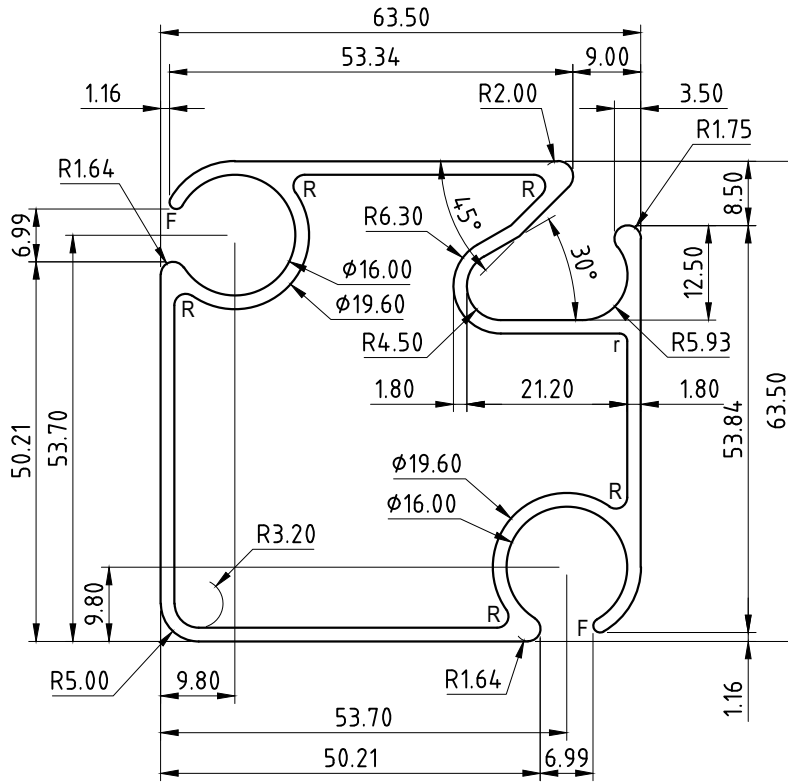




PT. ALUMINDO BERKAT SEJAHTERA
ALUMINIUM EXTRUSIONS

DRAWING NUMBER	SECTION NUMBER
REF. NO. :-	76100
CUST. NO. :-	
MATING WITH SECTION NO	



SCALE 1:1

TOLERANCE	
DIMENSION	TOLERANCE
> 0 - 3	± 0.15
> 3 - 6	± 0.18
> 6 - 12	± 0.20
> 12 - 20	± 0.23
> 20 - 25	± 0.25
> 25 - 40	± 0.31
> 40 - 50	± 0.36
> 50 - 100	± 0.61
> 100 - 150	± 0.86
> 150 - 200	± 1.12

UNSPEC THICKNESS $1.80^{\pm 0.15}$ mm

R = Radius 1.50 mm

r = Radius 1.00 mm

REMOVE SHARP CORNERS WITH MAX. 0.40 RADIUS
ALL DIMENSION ARE IN MILIMETER

* DENOTE IMPORTANT DIMENSION

TOLERANCES ARE ACCORDING TO STANDARD UNLESS MENTIONED

CUSTOMER APPROVED

MARKETING APPROVED

OFFICE

SCALE	1:1	DATE	CUSTOMER		EXTRUDED PRODUCT					
DRAWN	AMIN	07-03-2023	UMUM		<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		
CHECKED	ENDANG				SOLID HOLLOW SEMI HOLLOW SPECIAL					
APPROVED	MR ZHANG		TITLE	FRAME TENDA	TYPE FIT			<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
ESTIMATED CALCULATE			MATERIAL ALLOY	6063-T5	TIGHT LOOSE SNAP					
			SURFACE FINISH	CA	ϕ BILLET HOLE EXT. RATIO					
AREA	599.813	MM ²	LENGTH (M)		5"	1				
WEIGHT	1.637	KG/M	FACTOR							
TOTAL PERIMETER	612.165	MM	CCD	81.80						
REQUEST DATE			DIES SIZE : 180 X 140		BOLSTER : READY					
DELIVERY DATE										