



PT. ALUMINDO BERKAT SEJAHTERA

ALUMINIUM EXTRUSIONS

DRAWING NUMBER

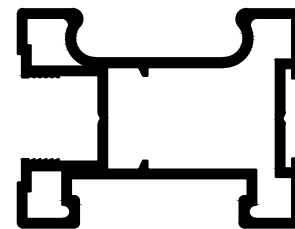
REF. NO. : 201102-56

CUST. NO. :

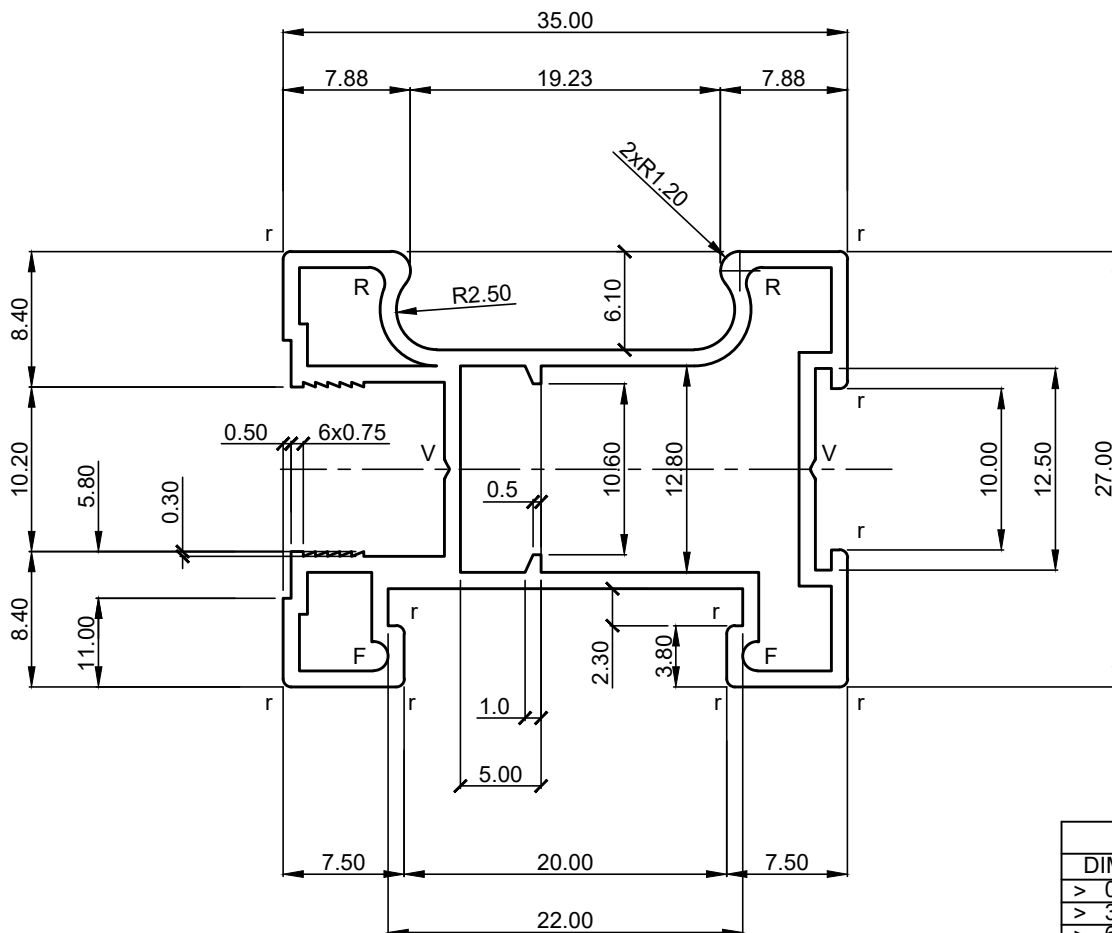
MATING WITH SECTION NO

SECTION NUMBER

71011



ACTUAL SIZE



TOLERANCE	
DIMENSION	TOLERANCE
> 0 - 3	±0.15
> 3 - 6	±0.18
> 6 - 12	±0.20
> 12 - 20	±0.23
> 20 - 25	±0.25
> 25 - 40	±0.31
> 40 - 50	±0.36
> 50 - 100	±0.61
> 100 - 150	±0.86
> 150 - 200	±1.12

REMOVE SHARP CORNERS WITH MAX. 0.40 RADIUS  
 ALL DIMENSION ARE IN MILIMETER  
 \* DENOTE IMPORTANT DIMENSION  
 TOLERANCES ARE ACCORDING TO STANDARD UNLESS MENTIONED

UNSPECIFIED THICKNESS = 1.00  
 F = FULL RADIUS, V = 0.30 Deep x R0.25 x 1.20  
 r = 0.50, R = 1.00

CUSTOMER APPROVED

SCALE	2 : 1 ~ 1 : 1	DATE	26-02-2011	CUSTOMER	CASAMODA	EXTRUDED PRODUCT	<input type="checkbox"/> SOLID <input type="checkbox"/> SEMI HLW <input checked="" type="checkbox"/> HOLLOW <input type="checkbox"/> SPECIAL
DRAWN	JIS	ESTIMATED CALCULATE		TITLE	-	TYPE FIT	<input type="checkbox"/> TIGHT <input type="checkbox"/> LOOSE <input checked="" type="checkbox"/> SNAP
CHECKED :	APPROVED : A. SLAMET R		MATERIAL ALLOY	6063 - T5	Ø BILLET	HOLE	EXT. RATIO
AREA	178.115	MM <sup>2</sup>	SURFACE FINISH		5"	1	75
WEIGHT	0.483	KG/M	LENGTH (M)				
TOTAL PERIMETER	336.594	MM	FACTOR	650			
OUT SIDE PERIMETER	183.326	MM	CCD,	44			

REQUEST DATE		NOTE :
DELIVERY DATE		