



TOLERANCE	
DIMENSION	TOLERANCE
> 0 - 3	±0.15
> 3 - 6	±0.18
> 6 - 12	±0.20
> 12 - 20	±0.23
> 20 - 25	±0.25
> 25 - 40	±0.31
> 40 - 50	±0.36
> 50 - 100	±0.61
> 100 - 150	±0.86
> 150 - 200	±1.12

Remove sharp corners with max. 0.40 radius
All dimension area in millimeter
(#) Denote important dimension
Tolerances are according to standard unless mentioned

Unspecified thickness =
F = Full radius
V = 0.30 Deep x 90°
r = 0.50

CUSTOMER APPROVED

SCALE	1 : 1	DATE	21-10-2011	CUSTOMER		EXTRUDED PRODUCT			
DRAWN	JIS					<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
CHECKED :				TITLE	-	SOLID SEMI HOLLOW HOLLOW SPECIAL			
APPROVED : A. SLAMET R				MATERIAL ALLOY	6063 - T5	TYPE FIT <input type="checkbox"/> <input type="checkbox"/> <input checked="" type="checkbox"/>			
ESTIMATED CALCULATE				SURFACE FINISH		TIGHT LOOSE SNAP			
AREA	727.71	MM ²		LENGTH (M)		Ø BILLET	HOLE	EXT. RATIO	
WEIGHT	1.972	KG/M		FACTOR	289	3.5"	-	-	
TOTAL PERIMETER	369.25	MM		CCD,	53	5"	1	20	
OUT SIDE PERIMETER	367.70	MM							

REQUEST DATE		NOTE :
DELIVERY DATE		