



PT. ALUMINDO BERKAT SEJAHTERA

ALUMINIUM EXTRUSIONS

DRAWING NUMBER

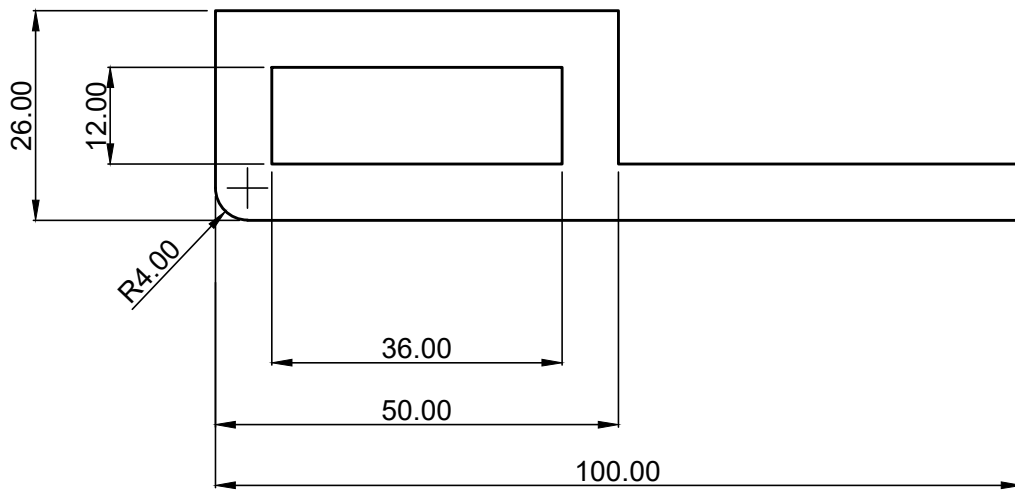
REF. NO. : 201103-07

CUST. NO. :

MATING WITH SECTION NO :

SECTION NUMBER

70011



| TOLERANCE | |
|-------------|-----------|
| DIMENSION | TOLERANCE |
| > 0 - 3 | ±0.15 |
| > 3 - 6 | ±0.18 |
| > 6 - 12 | ±0.20 |
| > 12 - 20 | ±0.23 |
| > 20 - 25 | ±0.25 |
| > 25 - 40 | ±0.31 |
| > 40 - 50 | ±0.36 |
| > 50 - 100 | ±0.61 |
| > 100 - 150 | ±0.86 |
| > 150 - 200 | ±1.12 |

REMOVE SHARP CORNERS WITH MAX. 0.40 RADIUS

ALL DIMENSION ARE IN MILIMETER

* DENOTE IMPORTANT DIMENSION

TOLERANCES ARE ACCORDING TO STANDARD UNLESS MENTIONED

UNSPECIFIED THICKNESS = ± 0.15 7.00

CUSTOMER APPROVED

| SCALE | 1 : 1 | DATE | 03-03-2011 | CUSTOMER | | EXTRUDED PRODUCT | | | |
|--------------------------------------|----------|-----------------|----------------|--------------------------|-----------|--------------------------|--------------------------|-------------------------------------|--------------------------|
| DRAWN | JIS | | | | | <input type="checkbox"/> | <input type="checkbox"/> | <input checked="" type="checkbox"/> | <input type="checkbox"/> |
| CHECKED : APPROVED : A . SLAMET R | | | | TITLE | - | TYPE FIT | | | |
| ESTIMATED CALCULATE | | | | MATERIAL ALLOY | 6063 - T5 | TIGHT LOOSE SNAP | | | |
| AREA | 1214.566 | MM ² | SURFACE FINISH | Ø BILLET HOLE EXT. RATIO | | | | | |
| WEIGHT | 3.291 | KG/M | LENGTH (M) | 5" | 1 | 11 | | | |
| TOTAL PERIMETER | 346.283 | MM | FACTOR | 105 | | | | | |
| OUT SIDE PERIMETER | 250.283 | MM | CCD, | 103 | | | | | |

REQUEST DATE

DELIVERY DATE

NOTE :