



PT. ALUMINDO BERKAT SEJAHTERA

ALUMINIUM EXTRUSIONS

DRAWING NUMBER

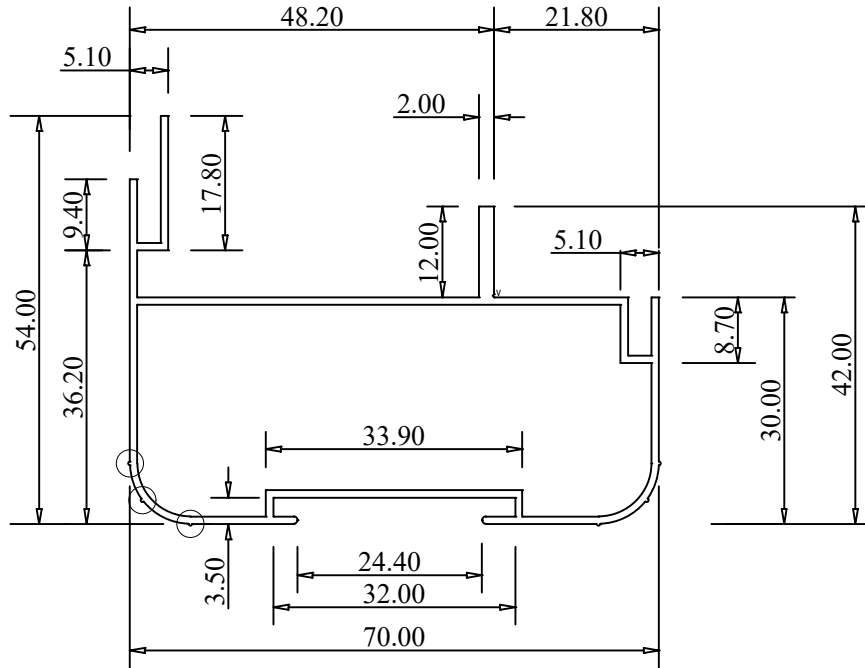
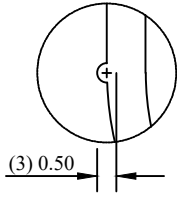
REF. NO. : 16-10-2013.001

CUST. NO. : ---

MATING WITH SECTION NO :

SECTION NUMBER

66006



TOLERANCE	
DIMENSION	TOLERANCE
> 0 - 3	±0.15
> 3 - 6	±0.18
> 6 - 12	±0.20
> 12 - 20	±0.23
> 20 - 25	±0.25
> 25 - 40	±0.31
> 40 - 50	±0.36
> 50 - 100	±0.61
> 100 - 150	±0.86
> 150 - 200	±1.12

Remove sharp corners with max. 0.40 radius
 All dimension area in millimeter
 (#) Denote important dimension
 Tolerances are according to standard unless mentioned

Unspecified thickness = 1.00 ±0.15

CUSTOMER APPROVED

SCALE	1 : 1	DATE	16-10-2013	CUSTOMER		EXTRUDED PRODUCT	<input type="checkbox"/> SOLID <input checked="" type="checkbox"/> SEMI HOLLOW <input type="checkbox"/> HOLLOW <input type="checkbox"/> SPECIAL
DRAWN	ADIN	ESTIMATED CALCULATE		TITLE		TYPE FIT	<input type="checkbox"/> TIGHT <input type="checkbox"/> LOOSE <input checked="" type="checkbox"/> SNAP
CHECKED :	APPROVED : A . SLAMET R		MATERIAL ALLOY			Ø BILLET	
WEIGHT	0.738	KG/M	SURFACE FINISH			HOLE	
TOTAL PERIMETER	521.775	MM	LENGTH (M)			EXT. RATIO	
OUT SIDE PERIMETER	328.78	MM	FACTOR	522		189.5 x 100 (with bolster)	
			CCD,	88.41			

REQUEST DATE		NOTE :
DELIVERY DATE		