



PT. ALUMINDO BERKAT SEJAHTERA

ALUMINIUM EXTRUSIONS

DRAWING NUMBER

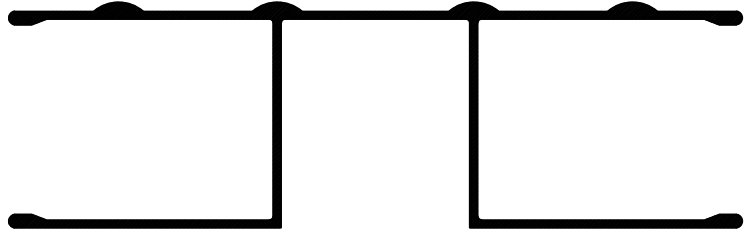
REF. NO. : 201103-44

CUST. NO. :

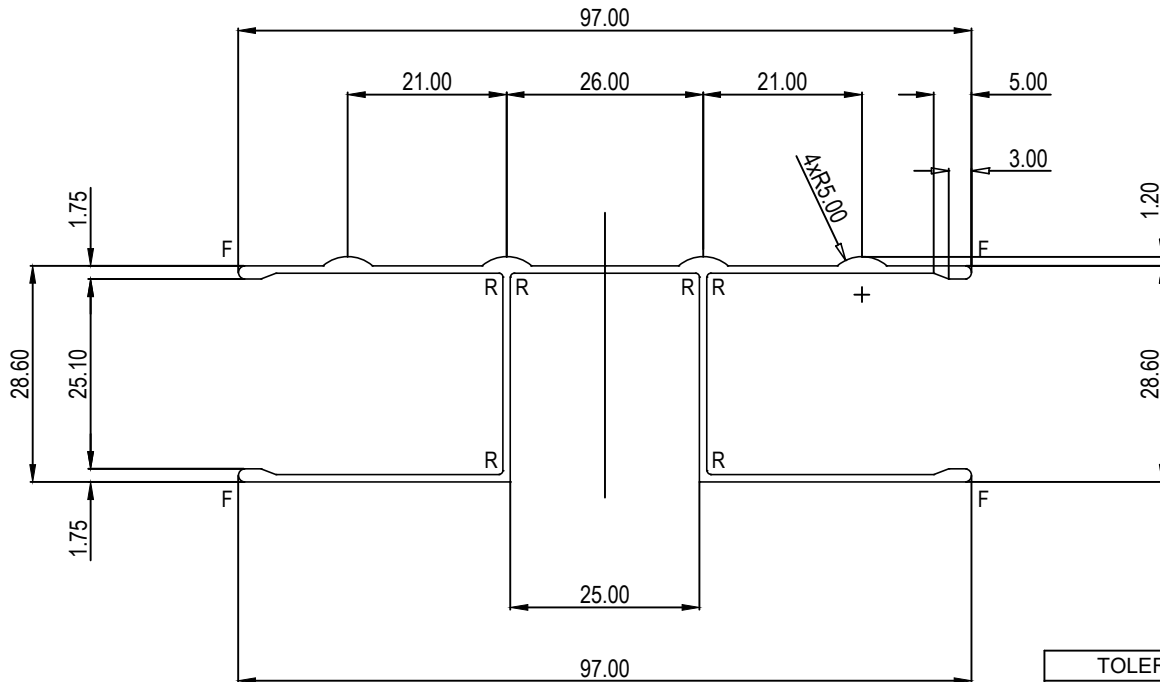
MATING WITH SECTION NO :

SECTION NUMBER

65280



ACTUAL SIZE



TOLERANCE	
DIMENSION	TOLERANCE
> 0 - 3	±0.15
> 3 - 6	±0.18
> 6 - 12	±0.20
> 12 - 20	±0.23
> 20 - 25	±0.25
> 25 - 40	±0.31
> 40 - 50	±0.36
> 50 - 100	±0.61
> 100 - 150	±0.86
> 150 - 200	±1.12

REMOVE SHARP CORNERS WITH MAX. 0.40 RADIUS
 ALL DIMENSION ARE IN MILIMETER
 * DENOTE IMPORTANT DIMENSION
 TOLERANCES ARE ACCORDING TO STANDARD UNLESS MENTIONED

UNSPECIFIED THICKNESS = ± 0.15 1.00
 F = Full Radius
 R = 0.50

CUSTOMER APPROVED

SCALE	1 : 1	DATE	25-03-2011	CUSTOMER		EXTRUDED PRODUCT	<input checked="" type="checkbox"/> SOLID <input type="checkbox"/> SEMI HOLLOW <input type="checkbox"/> HOLLOW <input type="checkbox"/> SPECIAL
DRAWN	JIS	ESTIMATED CALCULATE		TITLE	-	TYPE FIT	<input type="checkbox"/> TIGHT <input type="checkbox"/> LOOSE <input checked="" type="checkbox"/> SNAP
CHECKED :	APPROVED : A . SLAMET R		MATERIAL ALLOY	6063 - T5	Ø BILLET	HOLE	EXT. RATIO
AREA	254.608	MM ²	SURFACE FINISH		3.5"
WEIGHT	0.690	KG/M	LENGTH (M)		5"	1	53
TOTAL PERIMETER	448.0	MM	FACTOR	649			
OUT SIDE PERIMETER	MM	CCD,	101			

REQUEST DATE		NOTE :
DELIVERY DATE		