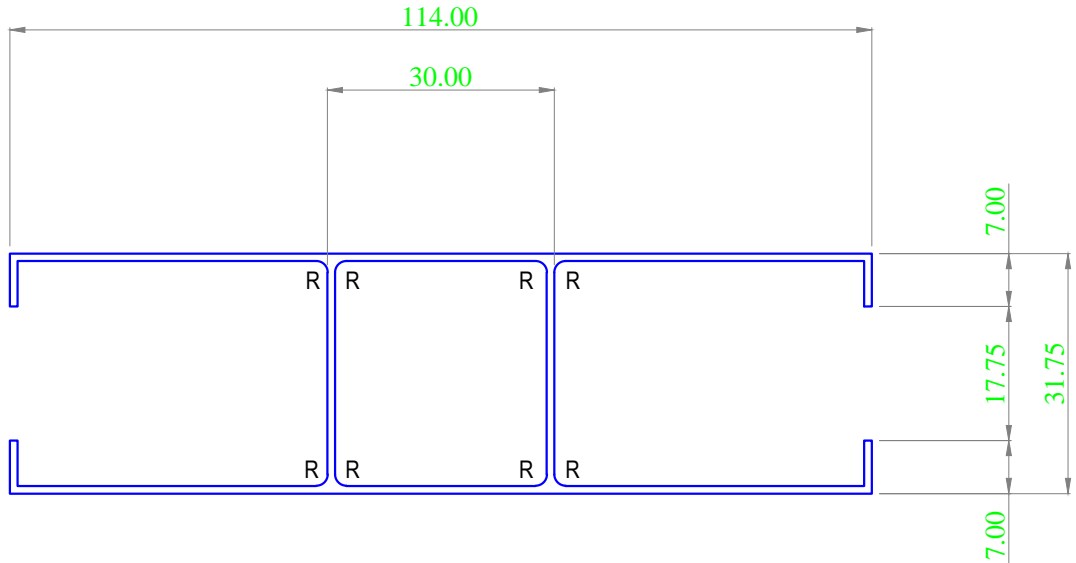




PT. ALUMINDO BERKAT SEJAHTERA
ALUMINIUM EXTRUSIONS

DRAWING NUMBER
REF. NO. : 201110-088
CUST. NO. : 3586R
MATING WITH SECTION NO :

SECTION NUMBER
65034



TOLERANCE	
DIMENSION	TOLERANCE
> 0 - 3	±0.15
> 3 - 6	±0.18
> 6 - 12	±0.20
> 12 - 20	±0.23
> 20 - 25	±0.25
> 25 - 40	±0.31
> 40 - 50	±0.36
> 50 - 100	±0.61
> 100 - 150	±0.86
> 150 - 200	±1.12
CUSTOMER APPROVED	

Remove sharp corners with max. 0.40 radius
All dimension area in millimeter
(#) Denote important dimension
Tolerances are according to standard unless mentioned

Unspecified thickness = 1.00
F = Full radius
V = 0.30 Deep x 90°
R = 1.50

SCALE	1 : 1	DATE	CUSTOMER		EXTRUDED PRODUCT			
DRAWN	JIS	25-10-2011			<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
CHECKED :				TITLE	ROLLING DOOR	TYPE FIT		
APPROVED : A . SLAMET R				MATERIAL ALLOY	6063 - T5	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
ESTIMATED CALCULATE			SURFACE FINISH		Ø BILLET	HOLE	EXT. RATIO	
AREA	315.363	MM ²	LENGTH (M)		3.5"	-	-	
WEIGHT	0.855	KG/M	FACTOR	926	5"	2	61	
TOTAL PERIMETER	617.855	MM	CCD,	90				
OUT SIDE PERIMETER	504.92	MM						

REQUEST DATE		NOTE :
DELIVERY DATE		