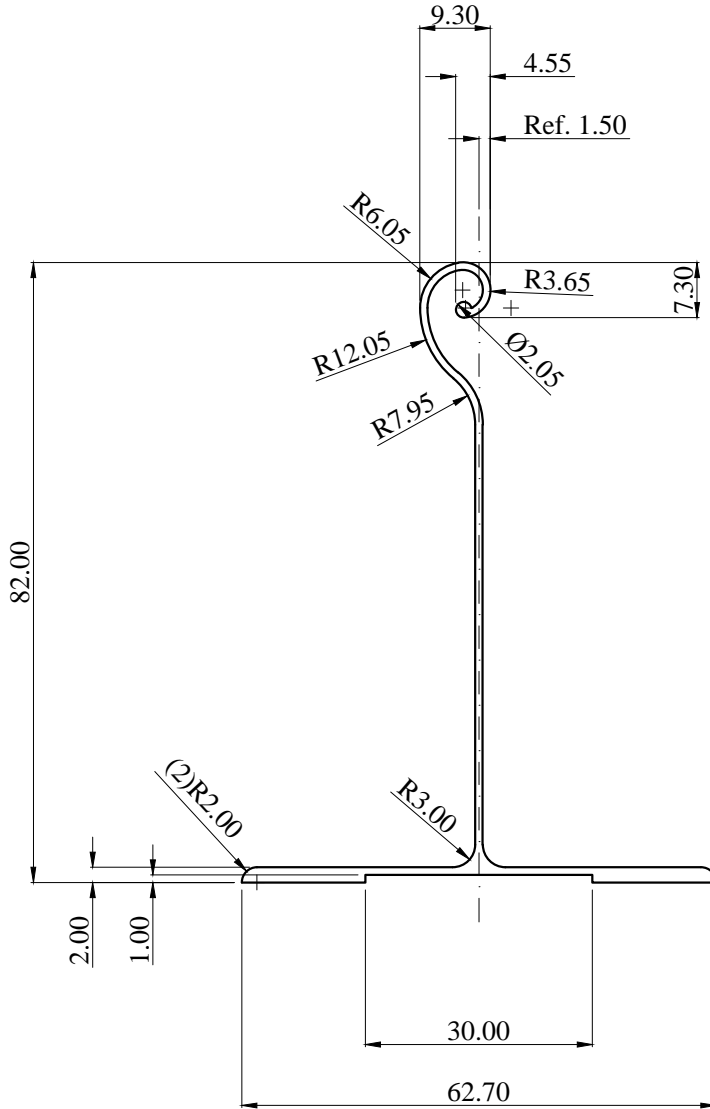




**PT. ALUMINDO BERKAT SEJAHTERA**  
ALUMINIUM EXTRUSIONS

DRAWING NUMBER  
REF. NO. : 201110-102  
CUST. NO. : 3638  
MATING WITH SECTION NO :

SECTION NUMBER  
**65032**



Remove sharp corners with max. 0.40 radius  
All dimension area in millimeter  
(#) Denote important dimension  
Tolerances are according to standard unless mentioned

Unspecified thickness = 1.00  
F = Full radius  
V = 0.30 Deep x 90°  
R = 1.50

| TOLERANCE         |           |
|-------------------|-----------|
| DIMENSION         | TOLERANCE |
| > 0 - 3           | ±0.15     |
| > 3 - 6           | ±0.18     |
| > 6 - 12          | ±0.20     |
| > 12 - 20         | ±0.23     |
| > 20 - 25         | ±0.25     |
| > 25 - 40         | ±0.31     |
| > 40 - 50         | ±0.36     |
| > 50 - 100        | ±0.61     |
| > 100 - 150       | ±0.86     |
| > 150 - 200       | ±1.12     |
| CUSTOMER APPROVED |           |

| SCALE               | 1 : 1        | DATE            | 25-10-2011 | CUSTOMER       |              | EXTRUDED PRODUCT   |                          |                          |                          |
|---------------------|--------------|-----------------|------------|----------------|--------------|--|--------------------------|--------------------------|--------------------------|
| DRAWN               | JIS          |                 |            |                |              | <input checked="" type="checkbox"/>  | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| CHECKED :           |              |                 |            |                |              | SOLID SEMI HOLLOW HOLLOW SPECIAL   |                          |                          |                          |
| APPROVED :          | A . SLAMET R |                 |            | TITLE          | ROLLING DORR | TYPE FIT <input type="checkbox"/> <input type="checkbox"/> <input checked="" type="checkbox"/> |                          |                          |                          |
| ESTIMATED CALCULATE |              |                 |            | MATERIAL ALLOY | 6063 - T5    | TIGHT LOOSE SNAP   |                          |                          |                          |
| AREA                | 194.23       | MM <sup>2</sup> |            | SURFACE FINISH |              | Ø BILLET   | HOLE                     | EXT. RATIO               |                          |
| WEIGHT              | 0.526        | KG/M            |            | LENGTH (M)     |              | 3.5"   | -                        | -                        |                          |
| TOTAL PERIMETER     | 318.228      | MM              |            | FACTOR         | 926          | 5"   | 1                        | 70                       |                          |
| OUT SIDE PERIMETER  | ---          | MM              |            | CCD,           | 90           |  |                          |                          |                          |

|               |  |        |
|---------------|--|--------|
| REQUEST DATE  |  | NOTE : |
| DELIVERY DATE |  |        |