



PT. ALUMINDO BERKAT SEJAHTERA
ALUMINIUM EXTRUSIONS

DRAWING NUMBER

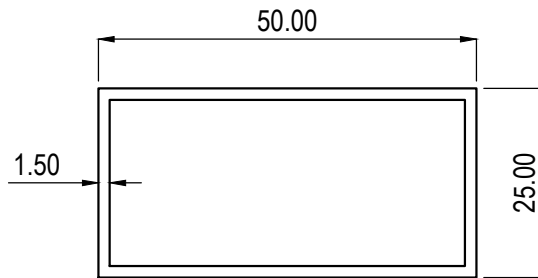
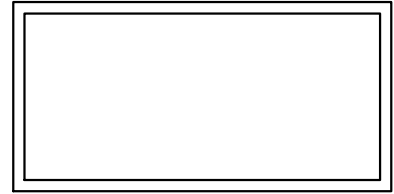
SECTION NUMBER

REF. NO. :

45160

CUST. NO. :

MATING WITH SECTION NO :



| TOLERANCE | |
|-------------|-----------|
| DIMENSION | TOLERANCE |
| > 0 - 3 | ±0.15 |
| > 3 - 6 | ±0.18 |
| > 6 - 12 | ±0.20 |
| > 12 - 20 | ±0.23 |
| > 20 - 25 | ±0.25 |
| > 25 - 40 | ±0.31 |
| > 40 - 50 | ±0.36 |
| > 50 - 100 | ±0.61 |
| > 100 - 150 | ±0.86 |
| > 150 - 200 | ±1.12 |

REMOVE SHARP CORNERS WITH MAX. 0.40 RADIUS

ALL DIMENSION ARE IN MILIMETER

* DENOTE IMPORTANT DIMENSION

TOLERANCES ARE ACCORDING TO STANDARD UNLESS MENTIONED

UNSPECIFIED THICKNESS = ± 0.15 1.50

CUSTOMER APPROVED

| SCALE | 1 : 1 | DATE | MARC, 19 2013 | CUSTOMER | UNGGUL | EXTRUDED PRODUCT | | | |
|---------------------|--------------|-----------------|----------------|-----------|----------|----------------------------------|--------------------------|-------------------------------------|--------------------------|
| DRAWN | Adin | | | | | <input type="checkbox"/> | <input type="checkbox"/> | <input checked="" type="checkbox"/> | <input type="checkbox"/> |
| CHECKED : | | | | | | SOLID SEMI HOLLOW HOLLOW SPECIAL | | | |
| APPROVED : | A . SLAMET R | | | TITLE | | TYPE FIT | | | |
| ESTIMATED CALCULATE | | MATERIAL ALLOY | | 6063 - T5 | | TIGHT LOOSE SNAP | | | |
| AREA | 216.00 | MM ² | SURFACE FINISH | | Ø BILLET | | HOLE | EXT. RATIO | |
| WEIGHT | 0.585 | KG/M | LENGTH (M) | | 3.5 " | 1 | 32 | | |
| TOTAL PERIMETER | 150.00 | MM | FACTOR | | 288 | | | | |
| OUT SIDE PERIMETER | 138.00 | MM | CCD, | | 55.90 | | | | |

| | | |
|---------------|--|--------|
| REQUEST DATE | | NOTE : |
| DELIVERY DATE | | |