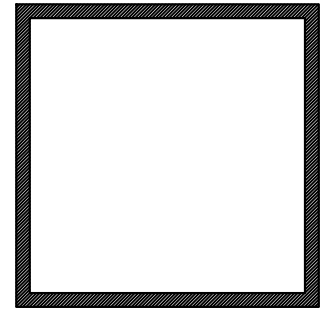


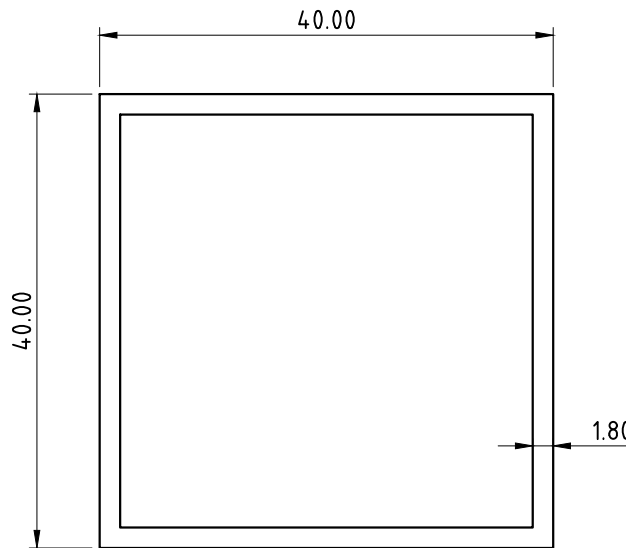


PT. ALUMINDO BERKAT SEJAHTERA  
ALUMINIUM EXTRUSIONS

DRAWING NUMBER	SECTION NUMBER
REF. NO. :-	40127
CUST. NO. :	
MATING WITH SECTION NO	



ACTUAL SIZE  
SCALE 1 : 1



SCALE 1.5 : 1

TOLERANCE	
DIMENSION	TOLERANCE
> 0 - 3	±0.15
> 3 - 6	±0.18
> 6 - 12	±0.20
> 12 - 20	±0.23
> 20 - 25	±0.25
> 25 - 40	±0.31
> 40 - 50	±0.36
> 50 - 100	±0.61
> 100 - 150	±0.86
> 150 - 200	±1.12

UNSPEC THICKNESS 1.80<sup>±0.15</sup> mm

REMOVE SHARP CORNERS WITH MAX. 0.40 RADIUS  
ALL DIMENSION ARE IN MILIMETER  
\* DENOTE IMPORTANT DIMENSION  
TOLERANCES ARE ACCORDING TO STANDARD UNLESS MENTIONED

CUSTOMER APPROVED
MARKETING APPROVED
OFFICE

SCALE	1:1	DATE	CUSTOMER		EXTRUDED PRODUCT			
DRAWN	AMIN	08-03-2023	UMUM		<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
CHECKED	ENDANG				SOLID	HOLLOW	SEMI HOLLOW	SPECIAL
APPROVED	MR ZHANG		TITLE	SQUARE HOLLOW	TYPE FIT			
ESTIMATED CALCULATE			MATERIAL ALLOY	6063-T5	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
			SURFACE FINISH	CA	TIGHT LOOSE SNAP			
AREA	275.040	MM <sup>2</sup>	LENGTH (M)		Ø BILLET	HOLE	EXT. RATIO	
WEIGHT	0.751	KG/M	FACTOR		5"	1		
TOTAL PERIMETER	305.600	MM	CCD	56.57				
REQUEST DATE			DIES SIZE : 180 X 140		BOLSTER : READY			
DELIVERY DATE								