



**PT. ALUMINDO BERKAT SEJAHTERA**

ALUMINIUM EXTRUSIONS

DRAWING NUMBER

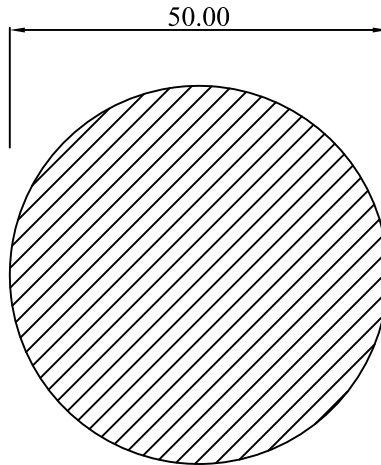
REF. NO. :

CUST. NO. :

MATING WITH SECTION NO :

SECTION NUMBER

**15080**



TOLERANCE	
DIMENSION	TOLERANCE
> 0 - 3	±0.15
> 3 - 6	±0.18
> 6 - 12	±0.20
> 12 - 20	±0.23
> 20 - 25	±0.25
> 25 - 40	±0.31
> 40 - 50	±0.36
> 50 - 100	±0.61
> 100 - 150	±0.86
> 150 - 200	±1.12
CUSTOMER APPROVED	

Remove sharp corners with max. 0.40 radius

All dimension area in millimeter

(#) Denote important dimension

Tolerances are according to standard unless mentioned

Unspecified thickness = 50.00 ±0.61

SCALE	1 : 1	DATE	17-03-2014	CUSTOMER		EXTRUDED PRODUCT	<input type="checkbox"/> SOLID <input type="checkbox"/> SEMI HOLLOW <input checked="" type="checkbox"/> HOLLOW <input type="checkbox"/> SPECIAL
DRAWN	ADIN	ESTIMATED CALCULATE		TITLE		TYPE FIT	<input type="checkbox"/> TIGHT <input type="checkbox"/> LOOSE <input checked="" type="checkbox"/> SNAP
CHECKED :	APPROVED : A . SLAMET R		MATERIAL ALLOY	SURFACE FINISH		Ø BILLET	3.5"
WEIGHT	5.321	KG/M	LENGTH (M)	FACTOR	29	HOLE	1
TOTAL PERIMETER	157.08	MM	CCD,			EXT. RATIO	3
OUT SIDE PERIMETER		MM					

REQUEST DATE		NOTE :
DELIVERY DATE		